

CLAIM AMENDMENTS

1. (currently amended) Method for producing blanks from cardboard and board-like workpieces in a continuous processing line passing through in a direction of transport of the blanks, wherein the blanks are processed by ~~at least one of~~ cutting, ~~creasing, perforating, scoring and folding~~ the workpieces along selected ones of longitudinal cut lines (2) and transverse ~~(3)~~ processing cut lines (3), into a layout of a structure to be manufactured, and further processed by other processing cut lines (5a, 5b) that run in neither the longitudinal nor the transverse directions, wherein the blanks are further ~~processed~~ cut by a processing device (7) comprising a cutter (20) movable parallel to the workpiece and that travels a selected distance (10) from the workpiece on the ~~processing line~~ longitudinal and transverse cut lines and which is activated for further processing cutting of the workpiece, and is driven in an activated state along ~~the other processing line~~ (5a, 5b) ~~wherein at least some of the other processing lines are cut lines produced by a cutter (20).~~

2 – 4. (cancelled)

5. (currently amended) Method pursuant to Claim 1, wherein the ~~other processing~~ cut lines are continuous except for predetermined hold points (16), with the hold points fastening a chip to a remainder of the blank (18).
6. (currently amended) Method pursuant to Claim 1, wherein the ~~other processing~~ cut lines (5a, 5b) are produced by ~~the~~ a cutter (20) which is controlled digitally by an associated Electronic Data Processing system (19).

7 – 25. (cancelled)